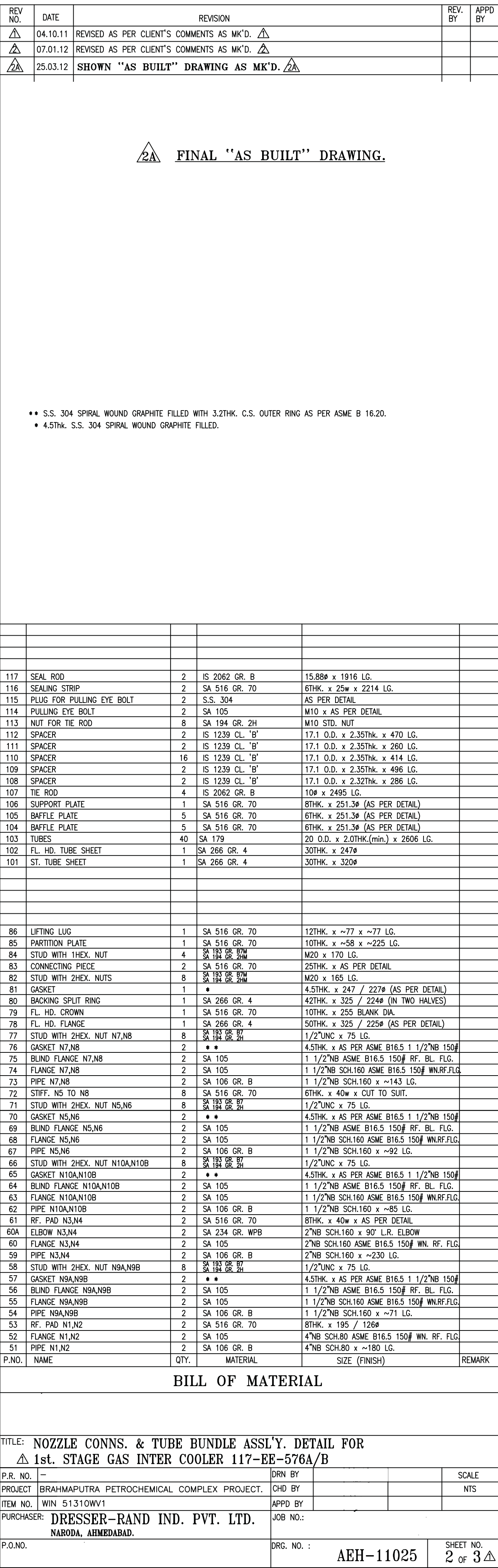
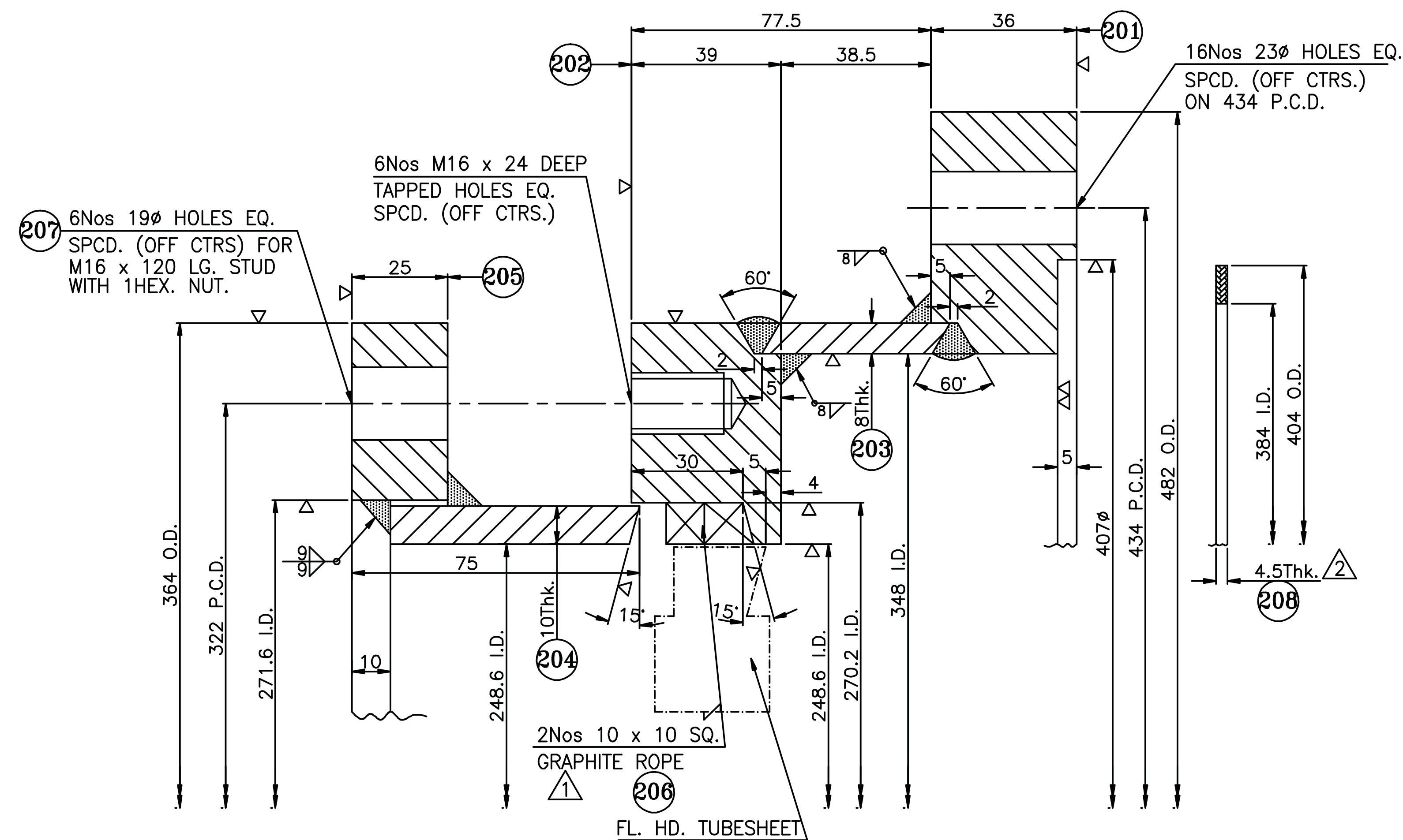
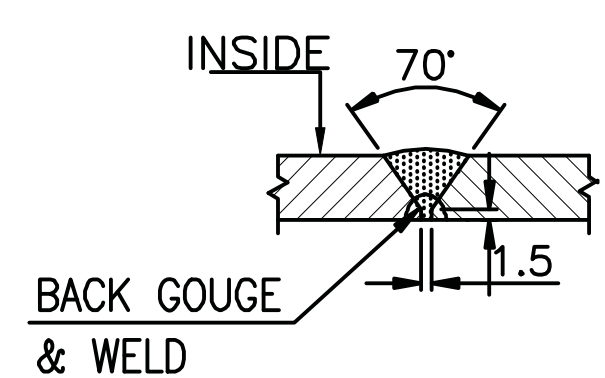


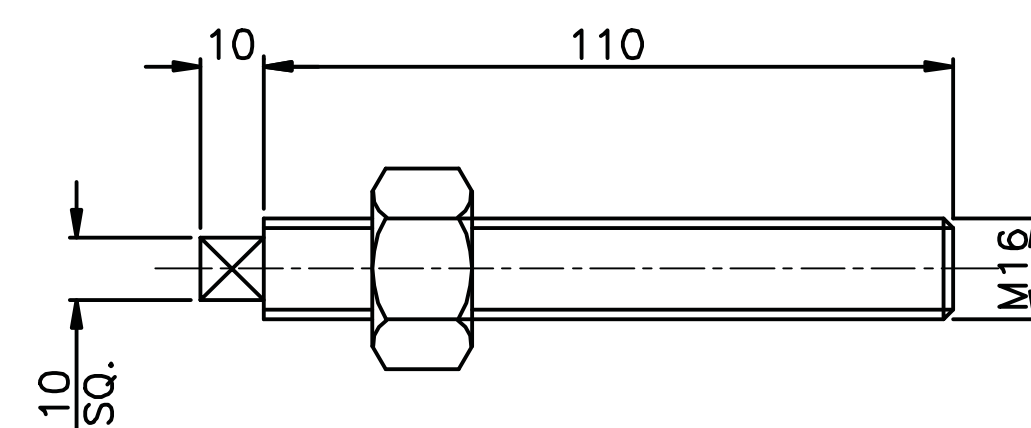




DETAIL OF TEST RING



L/S DETAIL OF
P.NO.203,204



DETAIL OF P.NO. 207

REV NO.	DATE	REVISION
1	03.10.11	REVISED AS PER CLIENT'S COMMENTS AS MK'D.
2	07.01.12	REVISED AS PER CLIENT'S COMMENTS AS MK'D. 2
2A	25.03.12	SHOWN "AS BUILT" DRAWING AS MK'D. 2A

2A FINAL "AS BUILT" DRAWING.

2 * * 4.5Thk. S.S. 304 SPIRAL WOUND GASKET GRAPHITE FILLED.

P.NO.	NAME	QTY.	MATERIAL	SIZE	REMARK
208	GASKET	1	* *	4.5Thk. x 404 / 384φ	
207	STUD WITH 1HEX. NUTS	6	SA 193 GR. B7 SA 194 GR. 2H	M16 x 120 LG. (AS PER DET.)	
206	SQ. ASBESTOS ROPE	1	GRAPHITE ROPE	10 x 10 SQ. x AS REQD.	
205	GLAND FLANGE	1	IS 2062 GR. B	25Thk. x 364 / 271.6φ	
204	GLAND SHELL RING	1	IS 2062 GR. B	10Thk. x 65 x ~813 DEV. LG.	
203	RING SHELL	1	IS 2062 GR. B	8Thk. x 48.5 x ~1118 DEV. LG.	
202	INNER RING	1	IS 2062 GR. B	39Thk. x 364 / 248.6φ	
201	TEST RING FLANGE	1	IS 2062 GR. B	36Thk. x 482 / 348φ	

BILL OF MATERIAL

TITLE: TEST RING DETAIL FOR 1st. STAGE GAS INTER COOLER (117-EE-576A/B)					
P.R.NO.		DRN BY		10.09.11	SCALE
PROJECT	BRAHMAPUTRA PETROCHEMICAL COMPLEX PROJECT	CHD BY		10.09.11	NTS
ITEM NO.	WIN 51310WV1 TF	APPD BY		10.09.11	
PURCHASER: DRESSER RAND IND. PVT. LTD. Naroda, Ahmedabad.		JOB NO.:			
P.O.NO.		DRG. NO. : AEH-11025			SHEET NO. 3 OF 3
REF. DRG. NO.: WIN51310WV. 1 OF 13 TO 13 OF 13. REV. 0		QTY : 1No.		REV. 0	2A